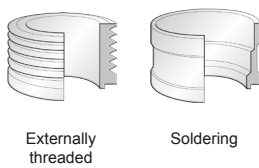


The large-port B12 delivers compact heat transfer solutions for applications with large flows. It is available with different plate patterns to fulfil various thermal duties across a wide range of fluid viscosities and densities. The B12 is an excellent choice for demanding steam and air dryer applications. It can be as a desuperheater in air conditioning and a CO₂ suction gas heat exchanger in refrigeration.

Connections*



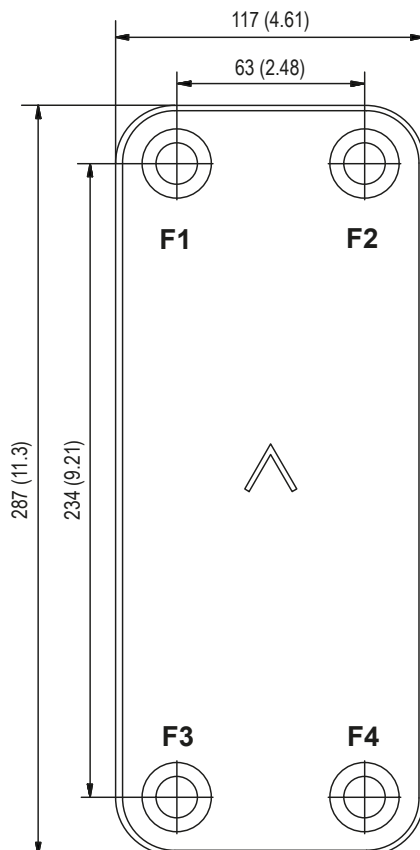
*For specific dimensions, or information about other types of connections, please contact your SWEP sales representative.

Pressure classes

- S** Standard, evaluated per EN 13345.
- H** High, evaluated per EN 13345.
- D** Higher, developed for CO₂ applications, evaluated per EN 13445.

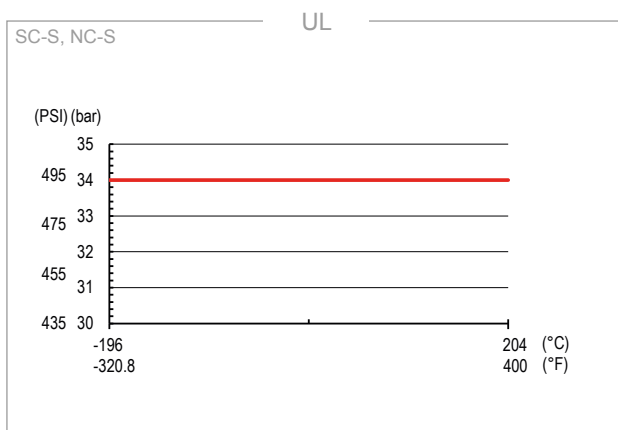
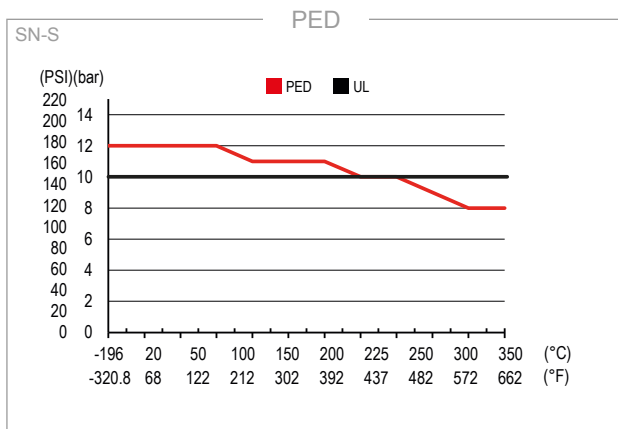
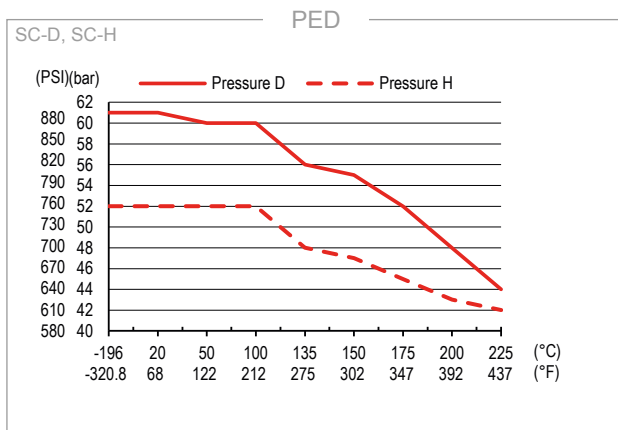
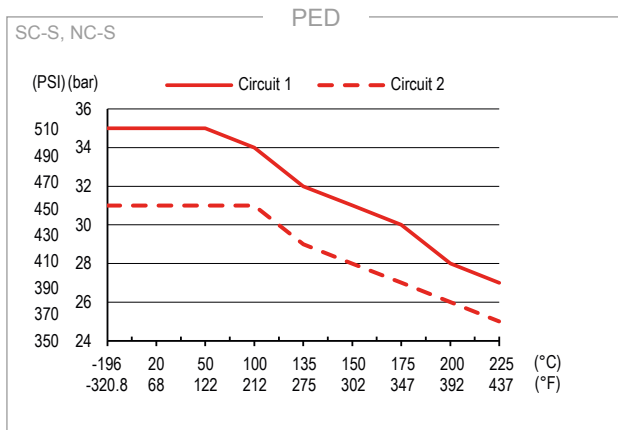


Max number of plates (NoP)	110/140
Port size F1/P1	33 mm (1.3 in)
Port size F2/P2	33 mm (1.3 in)
Port size F3/P3	33 mm (1.3 in)
Port size F4/P4	33 mm (1.3 in)
Max volume flow	16,9 m ³ /h (74.4 gpm)
Channel volume (SI)	0,063 dm ³
Channel volume (US)	0.00222 ft ³



Materials	Channel plate	Brazing
SC	Stainless steel	Copper
NC	Stainless steel	Copper
SN	Stainless steel	Nickel

Size	Height of plate pack	Total weight
SC S SN S NC S	4+(2,34×NoP) mm 0.157+(0.092×NoP) in	1,12+(0,12×NoP) kg 2.47+(0.265×NoP) lb
SC D SC H	12,4+(2,34×NoP) mm 0.488+(0.092×NoP) in	2,94+(0,12×NoP) kg 6.49+(0.265×NoP) lb



Third party approvals

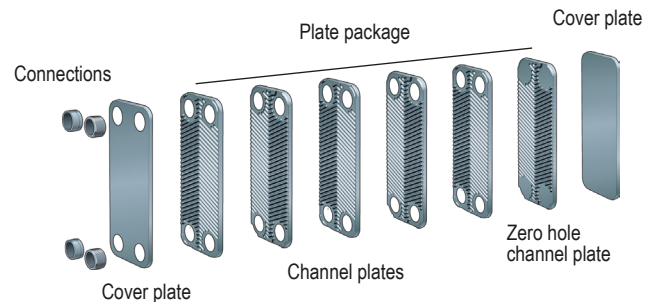
SWEP BPHEs are generally approved by listed below certification organizations:

- Europe, Pressure Equipment Directive (PED)**
- America, Underwriters Laboratories Inc (UL)**
- Japan, Kouatsu-Gas Hoan Kyoukai (KHK)**

Additionally SWEP holds approvals from a vast variety of other certification organizations. For approval information regarding a specific product please contact your local SWEP representative. SWEP reserves the right to make changes without prior notice.

The BPHE concept

The Brazed Plate Heat Exchanger (BPHE) is constructed as a plate package of corrugated channel plates with a filler material between each plate. During the vacuum brazing process, the filler material forms a brazed joint at every contact point between the plates, creating complex channels. The BPHE allows media at different temperatures to come into close proximity, separated only by channel plates that enable heat from one media to be transferred to the other with very high efficiency. The concept is similar to other plate and frame technology, but without the gaskets and frame parts.



SSP calculation software

With SWEP's unique SSP, the SWEP Software Package, you can do advanced heat transfer calculations yourself, and choose the product solution that suits your application best. It's also easy to choose connections and generate drawings of the complete product. If you would like advice, or you would like to discuss different product solutions, SWEP offers all the service and support your need.

Material disclaimer

The information and recommendations in regards to the products are presented in good faith, however, SWEP makes no representations or warranties as to the completeness or accuracy of the information. Information is supplied upon the condition that the purchasers will make their own determination as to the products' suitability for their purposes prior to use. Purchasers should note that the properties of the products are both application and material selection dependent and that products containing stainless steel are still subject to corrosion if used in unsuitable environments.